

DR-278/288 Glazing Machine
Operation Manual

Thanks for purchasing the Glazing machine produced by our company. To ensure smooth operation and safe performance, please read the manual carefully before use:

A. Install and wire connection

1. Connect the 5-pin plug of the portable grinding head/head piece to the OUTPUT socket at the main panel.
2. Connect the pedal switch to the FOOT S/W socket.
3. Select grinding mould of different sizes according to actual requirements, and fasten it into the front of the portable grinding head.
4. Switch the speed control to the left.
5. Connect with the main source power.

B. Operation

1. Press the function switch on the right to HAND for manual control, the indicator will be on (DR-278 TYPE) and the grinding head starts to moving slowly. The diode LED 1-2 will be on (DR-288 TYPE).
2. Turn the SPEED CONTROL to the right to accelerate the grinding head. And all the LED indicators for the speed will be on (DR-288 TYPE).
3. When the function switch is pressed to FOOT, step on the pedal the speed will be accelerated, and loose the foot, the speed will decrease (foot switch is optional).
4. The turning directions can be swapped; FWD means clockwise direction and REV means counter clockwise direction.
5. Adjust the speed of the grinding head within a reasonable range.

C. Instructions

1. Don't change the turning directions too frequently, otherwise it will damage the grinding head.
2. Turn the SPEED CONTROL counter clockwise to decelerate the grinding head to the minimum before turning off and switch the main power source to O.
3. After operation, put the grinding head on the top of the main panel.
4. While the grinding head is in operation, never pull out the 5-pin plug of the portable grinding head.
5. For long idle time, please disconnect the source power.
6. Any unauthorized disassembling of the product is prohibited. In case of any breakdown, please contact the agent or authorized repair center. We promise swift, high-quality and satisfactory service.